



06,07,13,14 July 2021

4 Days / 12 Hrs (09:00 – 12:00 PM)

**** Continued course training ***



WEBINAR TRAINING

Objective of training

- Able to use and input Machining data
- Understanding superimposition control
- Understand how to Calculate Program for C-axis (polar coordinate)
- Understanding about re-chuck & Sub spindle support

Course outline

- Machining data
- Superimposition control
- Program for C-axis (polar coordinate)
- Re-chuck & Sub spindle support

TRAINING SCHEDULE



Course title	Miyano Technical course
Date	06,07,13,14 July 2021
Duration	4 days / 09:00 – 12:00 PM (12 Hours)
Trainer	Mr. Puwadol Worapornpipat

DATE	CONTENT
06 July 2021 09:00 – 12:00 PM	<ul style="list-style-type: none"> • How to use and input machining data • How to use machining patterns (G510 , G511 , G520 , G521 , G530) Process for use G code (G510 , G511 , G520 , G521 , G530) • How to Read & Write geometry offset • Sample program
07 July 2021 09:00 – 12:00 PM	<ul style="list-style-type: none"> • How to use Superimposition • The advantage for use • Sample program compare use and no use • Caution
13 July 2021 09:00 – 12:00 PM	<ul style="list-style-type: none"> • How to use G12.1 , G13.1 • Calculate polar coordinate interpolation • Sample program for C-axis (Polar coordinate)
14 July 2021 09:00 – 12:00 PM	<ul style="list-style-type: none"> • How to make Re-chucking & Sub spindle support program • Sample program • Spare part
Remark : Break time 10:30 – 10:40 AM (10 minutes) *The training schedule may change as appropriate condition *	